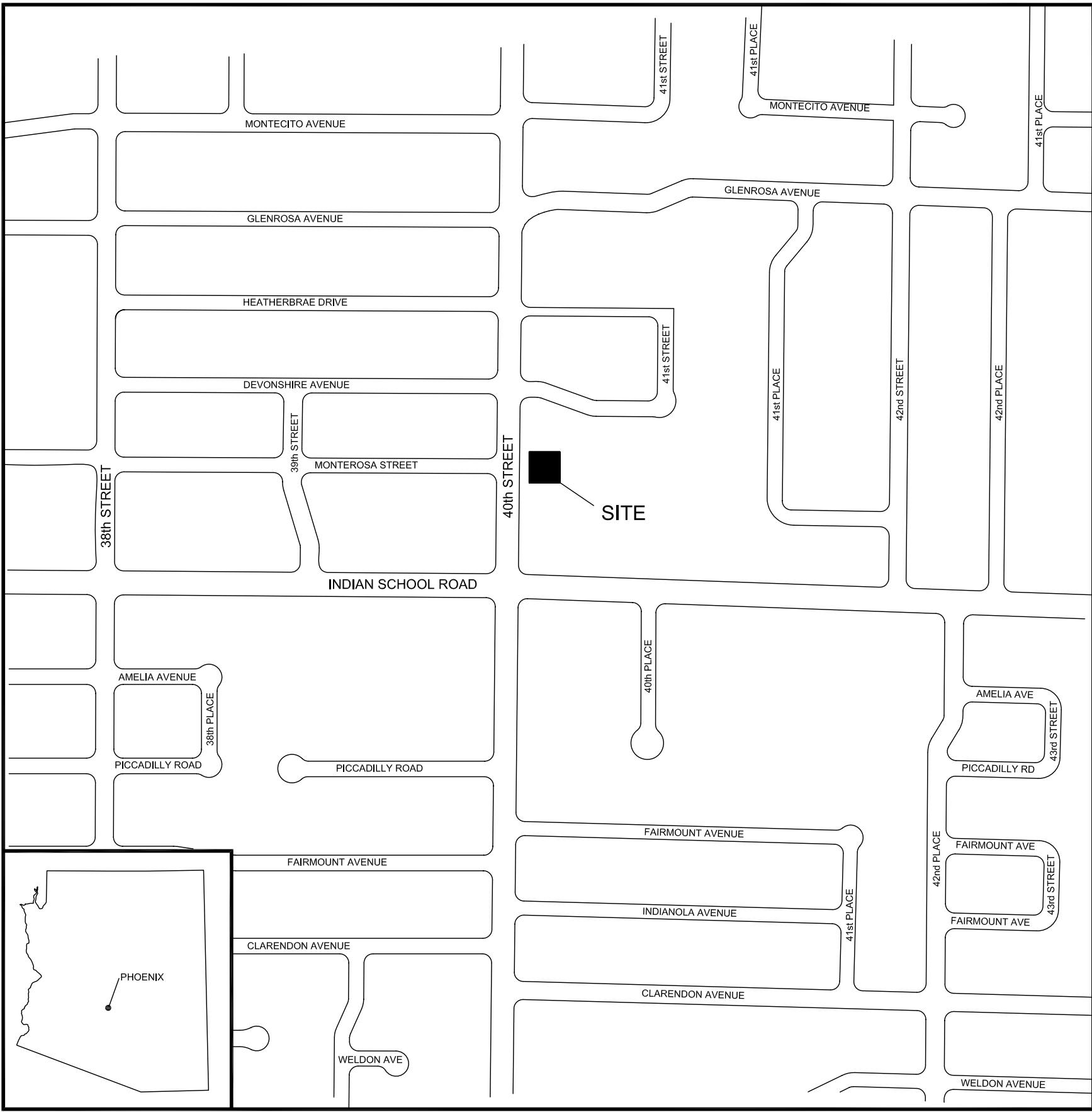


AS BUILT DESIGN DRAWINGS FOR  
AIR SPARGE/SOIL VAPOR EXTRACTION (AS/SVE) REMEDIATION SYSTEM  
AT FORMER ALLEN'S CLEANERS FACILITY  
4020 EAST INDIAN SCHOOL ROAD  
PHOENIX, ARIZONA 85018  
JULY 2004



VICINITY MAP  
APPROXIMATE SCALE: 1" = 400'

DESIGNED FOR:  
ARIZONA DEPARTMENT OF ENVIRONMENTAL QUALITY  
REMEDIAL PROJECTS SECTION  
1110 WEST WASHINGTON STREET  
PHOENIX, ARIZONA 85007-2935

SHEET INDEX

- TS TITLE SHEET
- G-1 SYMBOL & LEGEND SHEET
- G-2 SPECIFICATIONS
- G-3 SITE LAYOUT WITH TRENCHING PLAN
- G-4 CONSTRUCTION DETAILS
- P-1 PROCESS & INSTRUMENTATION DIAGRAM
- P-2 PIPING ISOMETRIC
- P-3 EQUIPMENT LAYOUT
- E-1 ELECTRICAL PLAN
- E-2 SINGLE-LINE DIAGRAM, SPECIFICATIONS

AS BUILT

SIGNATURE		DATE
REVIEW ENGINEER:	Jeff Rackow	07/01/04
PROJECT ENGINEER:	Melissa Lawrence	06/15/04
PROJECT MANAGER:	Duncan Aepli	
CLIENT:	ADEQ	
PREPARED BY:		
 <b>SECOR</b> 1403 WEST 10th PLACE, SUITE B-107 TEMPE, ARIZONA 85281		
PREPARED FOR:		
Arizona Department of Environmental Quality Remedial Projects Section		
1110 West Washington Street Phoenix, Arizona 85007-2935		
TITLE:		
TITLE SHEET		
FORMER ALLEN'S CLEANERS 4020 EAST INDIAN SCHOOL ROAD PHOENIX, ARIZONA 85018		
DESIGNED BY:	DRAWN BY:	CHECKED BY:
JWR/MSL	BDF	JWR
DATE:	CAD FILE:	
01/10/05	See Footer	
PROJECT NO.:	DRAWING SCALE:	
180T.20412.02	AS SHOWN	
FIGURE NO.:	TS	

SYMBOL SPECIFICATION

INSTRUMENT TYPE:	
PS	PRESSURE SWITCH
PI	PRESSURE INDICATOR
FI	FLOW INDICATOR
FQI	FLOW METER (TOTALIZING)
CI	CAPACITIVE SENSOR
TI	TEMPERATURE INDICATOR
TT	TEMPERATURE TRANSDUCER
TS	TEMPERATURE SENSOR
LEL	EXPLOSIVITY METER
SL	STATUS LAMP
PC	PRESSURE CONTROL
SP	SAMPLE POINT
TSH	TEMPERATURE SWITCH HIGH
LVS	LOW VACUUM SWITCH
LSHH	LEVEL SWITCH HIGH HIGH
DPI	DIFFERENTIAL PRESSURE INDICATOR
VI	VACUUM INDICATOR

LINE DESIGNATION:			
2	VR	01	PVC
SIZE IN INCHES	PROCESS	LINE NUMBER	MATERIAL SPECIFICATION

PROCESS:	
V	VACUUM
VR	VAPOR REMOVAL
AD	AIR

MATERIAL SPECIFICATION:	
PVC	POLYVINYL CHLORIDE
GM	GALVANIZED
RC	RIGID COPPER

EQUIPMENT:	
CT	CONDENSATE TRAP
CV	CONTROL VALVE
DS	DISCHARGE SILENCER
FC	FLEXIBLE CONNECTOR
SV	SOIL VENT
VB	VACUUM BLOWER
PF	PARTICULATE FILTER
C	COMPRESSOR
B	BLOWER
CP	CONTROL PANEL
PRV	PRESSURE RELIEF VALVE

VALVES, FITTINGS & PIPING

	HAND CONTROL		EXPANSION JOINT/SLEEVE
	BLOWDOWN		HOSE CONNECTION
	GATE		INLINE TRAP
	CLOSED		INLINE FILTER
	GLOBE		STRAINER (BASKET TYPE)
	CHECK		PLUG
	PLUG		PIPE CAP
	BALL		SLIP UPDRAFT VENT CAP
	BUTTERFLY OR DAMPER		ELBOW - TURNED UP
	NEEDLE		ELBOW - TURNED DOWN
	THREE WAY		ELBOW - 90°
	ELECTRIC CONTROL GATE		ELBOW - 45°
	ELECTRIC BUTTERFLY OR DAMPER		ELBOW - LONG RADIUS
	BLEED OR PURGE CONNECTION		REDUCING ELBOW
	AIR RELEASE		QUICK CONNECT COUPLING
	SOLENOID		BUSHING
	PRESSURE RELIEF VALVE		REDUCER (CONCENTRIC)
	VACUUM RELIEF VALVE		TEE REDUCING
	FOOT VALVE		TEE (OUTLET UP)
	FLEXIBLE PIPE		TEE (OUTLET DOWN)
	CROSSOVER		TEE
	FLANGED CONNECTION		
	SCREWED CONNECTION		
	UNION		
	COUPLING		
	REGULATOR		

SITE SYMBOLS

	GROUNDWATER MONITORING WELL (4-inch DIAMETER)
	SOIL VAPOR EXTRACTION WELL
	AIR SPARGE WELL
	TEMPORARY BENCHMARK
	UTILITY POLE
	LIGHT POLE
	MANHOLE
	CATCH BASIN
	TREE/SHRUB
	TREE LINE
	HYDRANT
	SURVEY MONUMENT
	FENCE LINE
	RAILROAD TRACKS
	RIGHT OF WAY
	OVERHEAD ELECTRIC LINE
	UNDERGROUND ELECTRIC LINE
	GAS LINE
	OVERHEAD TELEPHONE LINE
	UNDERGROUND TELEPHONE LINE
	WATER LINE
	SANITARY SEWER LINE
	STORM SEWER LINE
	PROCESS LINES ABOVE GRADE
	PROCESS LINES BELOW GRADE
	PNEUMATIC LINES ABOVE GRADE
	PNEUMATIC LINES BELOW GRADE
	LINES FOR FUTURE USE
	PIPING TRENCH

ARCHITECTURAL  
SYMBOL DESIGNATIONS

	OBJECT IDENTIFICATION
	ROOM/SPACE IDENTIFICATION
	VERTICAL GRID REFERENCE LINE
	HORIZONTAL GRID REFERENCE LINE
	INDICATES SECTION/DETAIL NUMBER
	INDICATES DRAWING SHEET ON WHICH SECTION/DETAIL IS SHOWN
	INDICATES AREA SHOWN IN REFERENCED DETAIL
	INDICATES SECTION NUMBER
	INDICATES DRAWING SHEET ON WHICH SECTION IS SHOWN
	SECTION CUT
	TITLE SCALE

INSTRUMENTATION, CONTROLS & EQUIPMENT

	PI	PRESSURE INDICATOR
	TI	TEMPERATURE INDICATOR
	FI	FLOW INDICATOR
		BLOWER
		FILTER WITH DRAIN
		SILENCER
		TURBINE FLOWMETER W/ELECTRIC OUTPUT
		AIR/AIR HEAT EXCHANGER
		FILTER
		FILTER/SILENCER
		COMPRESSOR

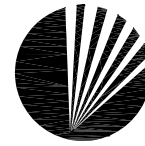
INSTRUMENTATION

INSTRUMENT TYPE →	PI	INSTRUMENTS WITH LOCAL DISPLAYS NO REMOTE INPUT OR OUTPUT
IDENTIFICATION NUMBER →	1	
SENSOR TYPE & NUMBER →	TYPE SENSOR	INSTRUMENTS WITH INPUTS OR OUTPUTS AT THE SITE CONTROL PANEL
(SENSOR DESIGNATION)		
D=DISCRETE A=ANALOG H=HI SPEED	O=OUTPUT I=INPUT	1 SENSOR NUMBER
		INSTRUMENT IS CONTROLLED OFFSITE
		INSTRUMENT WITH INPUTS OR OUTPUTS LOCATED AT A LOCAL CONTROL PANEL OTHER THAN THE SITE CONTROL PANEL

ELECTRICAL SYMBOLS

	ELECTRICALLY OPERATED SOLENOID		LIMIT SWITCH
	SEALOFF		LEVEL SWITCH
	120 V RECEPTACLE - WEATHER PROOF		PRESSURE SWITCH
	JUNCTION BOX		TEMPERATURE SWITCH
	MAGNETIC MOTOR STARTER		SOLENOID
	THERMAL OVERLOAD SWITCHES		CONTROL RELAY
	LAMP		THERMOSTAT
	MOTOR		

AS BUILT

SIGNATURE		DATE
REVIEW ENGINEER:	Jeff Rackow	07/01/04
PROJECT ENGINEER:	Melissa Lawrence	06/15/04
PROJECT MANAGER:	Duncan Aepli	
CLIENT:	ADEQ	
PREPARED BY:		
<div> <b>SECOR</b> 1403 WEST 10th PLACE, SUITE B-107 TEMPE, ARIZONA 85281</div>		
PREPARED FOR:		
Arizona Department of Environmental Quality Remedial Projects Section		
1110 West Washington Street Phoenix, Arizona 85007.2935		
TITLE:		
SYMBOL & LEGEND SHEET		
FORMER ALLEN'S CLEANERS 4020 EAST INDIAN SCHOOL ROAD PHOENIX, ARIZONA 85018		
DESIGNED BY: JWR/MSL	DRAWN BY: BDF	CHECKED BY: JWR
DATE: 01/10/05	CAD FILE: See Footer	
PROJECT NO.: 180T.20412.02	DRAWING SCALE: AS SHOWN	
FIGURE NO.: G-1		

1.0 INTRODUCTION

The enclosed drawings and specifications contain information for the construction and installation of the entire Air Sparge (AS)/ Soil Vapor Extraction (SVE) system. The following drawings depicting the AS/SVE system are required for construction and installation:

Drawing No.	Revision	Title
G-1	1	Symbol and Legend Sheet
G-2	1	Specifications
G-3	1	Site Layout with Trenching Plan
G-4	1	Construction Details
P-1	1	Process and Instrumentation Diagram
P-2	1	Piping Isometric
P-3	1	Equipment Layout
E-1	1	Electrical Plan
E-2	1	Single Line Diagram, Specifications

This package also contains the following specifications required for construction and installation:

- General
- Excavation
- Piping
- Electrical
- Equipment
- Equipment Enclosure

2.0 SPECIFICATIONS

2.1 General

- The selected contractor shall verify all dimensions and site conditions before starting work. The consultant's Project Manager shall be notified of any discrepancy.
- The contractor shall confirm a work schedule with the consultant's Project Manager at least 72-hours prior to any work at the site.
- All materials used for construction of the system shall be new.
- Equipment and instruments within the system that are specifically defined and for which manufacturer's information sheets have been supplied shall be provided by the consultant for installation by the contractor. All materials not specifically defined shall be provided by the contractor.
- All necessary construction permits and inspections shall be obtained and paid for by the consultant, including permits for electrical, mechanical and civil construction. If necessary as determined by the ADEQ, the consultant shall obtain a Maricopa County Division of Air Pollution Control Permit to authorize installation/operation of the soil vapor extraction system.
- The contractor will restore all excavated surface areas to original condition.
- All construction areas shall be clearly marked with barricades and snow fence or other approved safety markers to restrict access and provide a safe work environment for the contractor.
- A pre-construction meeting between the contractor and consultant will be required before any work begins. The meeting will be held at the site.
- The contractor shall provide an electrician for one day during start-up of the equipment.
- Contractor to repair any irrigation piping damaged during trenching and process piping installation in landscaped area.
- The contractor shall warranty all materials and construction for a period of one year. All defects shall be corrected at no expense to the owner, consultant, or ADEQ-SPS.

2.2 Excavation

- Existing asphalt pavement shall be sawcut to neat straight lines in trench locations. The cut width shall exceed the trench width by six inches on each side of the trench.
- All excavated soils shall be placed adjacent to the trench. The consultant will field screen the excavated soil using a PID, and if multiple readings above 10 ppm are present, excavated soil will be stored on plastic sheeting and a sample will be submitted for laboratory analysis. Soil that is not contaminated can be stockpiled along the trench and used as backfill. The contractor shall dispose of all construction debris off-site including any pavement removed during trenching.
- Where piping is installed below ground, the pipe shall be buried in a trench or excavation at a minimum depth of 18-inches to the top of the pipe, unless otherwise stated. Piping for electrical conduits shall be buried in a trench at a minimum depth of 24-inches to the top of the conduit. If excavations must remain open after normal work hours, they shall be plated and barricaded to deter foot or vehicular traffic. Excavations shall not remain open over a weekend.
- The installed wells are finished with a surface-level temporary concrete patch and shallow subsurface sand pack to a depth of approximately 2.5 feet below grade. The contractor shall carefully excavate to remove the patch to expose the existing capped wellhead.
- Process piping trenches and excavations shall be backfilled with imported clean sand or pea gravel material from 3-inches below the piping to 2-inches above the piping. Upon approval by the consultant, native soil may be used as backfill material from 2-inches above the piping to the bottom of the asphalt base material. Backfill shall be placed & compacted in the trench in maximum 6-inch lifts. The base material and backfill material shall be compacted to 95% of the relative dry density. Pavement removed for trenches or other excavations shall be replaced with new material to match existing material, thickness and color. The asphalt mix shall be designed and installed to allow for normal facility traffic including construction and maintenance trucks.

2.3 Piping

- All underground process piping shall be schedule 40 PVC with glued slip fittings; all aboveground process piping shall be schedule 80 PVC with glued slip fittings or copper as indicated on the drawings. Unless otherwise stated, all valves shall be PVC slip fitted as indicated in the drawings.
- When connecting to existing underground piping, the contractor shall first verify the existing piping path. Existing piping paths where shown on drawings are approximate.
- The contractor shall cut the wellhead and install a "T" to tie into the process piping. The wells shall be finished with a minimum 18-inch diameter H-20 traffic rated water tight round manhole set in a 2'x2' concrete pad.
- Where piping is routed above ground inside the equipment area, the piping shall be supported by unistrut pipe supports and clamps. The unistrut supports shall be fastened to a base that is secured to the ground surface. If the equipment enclosure is located on dirt or asphalt, the unistrut shall be anchored in a shallow concrete footing in the ground. If on concrete, fasten the unistrut base via expansion connectors.
- Prior to backfilling, all process piping shall be pressure tested with air at 5 psi held for one hour and witnessed by a consultant's representative. Do not test through instruments or equipment.
- All aboveground process piping shall be painted to match block wall with 2 coats of UV-resistant paint.

2.4 Electrical

- The contractor shall furnish and install all necessary equipment to connect to the local electric service and route the appropriate electrical service to the C-1/C-2 control panel. If necessary, a temporary power pole can be installed no closer than 5-feet from the equipment area. The contractor will be responsible for providing power to the turnkey vapor extraction blower and air sparge compressor package, and for obtaining the electrical permit for operation of this equipment. The contractor shall verify operation of all electrical equipment upon completion of the work.
- The consultant shall acquire all necessary permits and pay all associated fees for installation of electrical services.
- The electrical service shall be equipped with a power meter and weather tight main panel with lockable shut-off switch located adjacent to the equipment area. The consultant will work with the contractor to place the new service billing in the following name:

ADEQ-SPS  
c/o SECOR International Incorporated  
1830 W. University Drive, Suite 106  
Phoenix, Arizona 85281-3248  
Attn: Jeff Rackow, P.E. (180T.20412)

- All electrical work shall be completed in accordance with the most recent edition of the N.E.C., the local building department, and the local fire department. Any drawings required for permits other than those presented herein will be the responsibility of the contractor and shall be reviewed by the consultant prior to use.
- All wiring shall be contained in conduits and all conduits or raceways shall be securely fastened to unistrut and/or the turnkey equipment skid as allowed by The City of Phoenix Code. Conduits may also be buried as allowed by The City of Phoenix Code.
- The contractor shall arrange for the installation of telephone service to the C-1 vapor treatment unit. The consultant will work with the contractor to place the new service billing in the following name:

ADEQ-SPS  
c/o SECOR International Incorporated  
1830 W. University Drive, Suite 106  
Phoenix, Arizona 85281-3248  
Attn: Jeff Rackow, P.E. (180T.20412)

2.5 Equipment

The following equipment will be provided to the contractor by the consultant for installation:

Item No.	Item
C-1	Soil Vapor Extraction Blower Package. This unit will contain the vapor/liquid separator, particulate filter, vacuum blower (B-1), vacuum and pressure relief valves, air-cooled after cooler, control panel, etc.
C-2	Air Sparge Unit. This unit will contain the compressor blower (B-2), an air-cooled after cooler, and control panel.
GAC1,2	Activated Carbon Vessel containing min. 1,000 lb, coconut shell, vapor-phase carbon.
FQI 1-6	Air flow meters to be installed at the air sparge manifold
* Items C-1 and C-2 are mounted on a common skid.	

Vapor Extraction Blower Package (C-1)  
200 CFM at 65 inches-w.c.  
7.5 hp, 480 Volt, Three Phase, 60 Hertz  
Fliteway Technologies, Inc., or Equal

Air Sparge Unit (C-2)  
7.5 hp, 45 CFM, 15 psi min. Compressor  
480 Volt, Three Phase  
Rotary Claw or Equal

Air Flow Meter (FQI 1-6)  
2-20 SCFM with needle valve  
Rated 250°F, 150 psig  
Dwyer Model RSF014V

Granular Activated Carbon Units (GAC1, GAC2)  
US Filter/Westates VSC-1200 or Equal  
500 CFM (max), 15 psig (max)  
140°F (max). U.S. Sieve  
4x8 Coconut Shell

2.6 Equipment Area/Enclosure

- Contractor to install the following signage on all sides of the enclosure:
  - DANGER HIGH VOLTAGE
  - DANGER OPERATING EQUIPMENT
  - OTHERS (AS APPLICABLE PER LOCAL CODE)The signs shall be made of fiberglass reinforced plastic and shall be at least 10-inches by 14-inches.

3.0 SAFETY/CLEAN-UP

- The contractor shall read, sign and abide by the consultant's Site Specific Health and Safety Plan prior to beginning any work.
- The contractor shall contain loose debris and safely store construction materials on a daily basis prior to departure from the site to provide a clean and orderly work area.

AS BUILT

SIGNATURE	DATE
REVIEW ENGINEER: Jeff Rackow	07/01/04
PROJECT ENGINEER: Melissa Lawrence	06/15/04
PROJECT MANAGER: Duncan Aepli	
CLIENT: ADEQ	



PREPARED FOR:

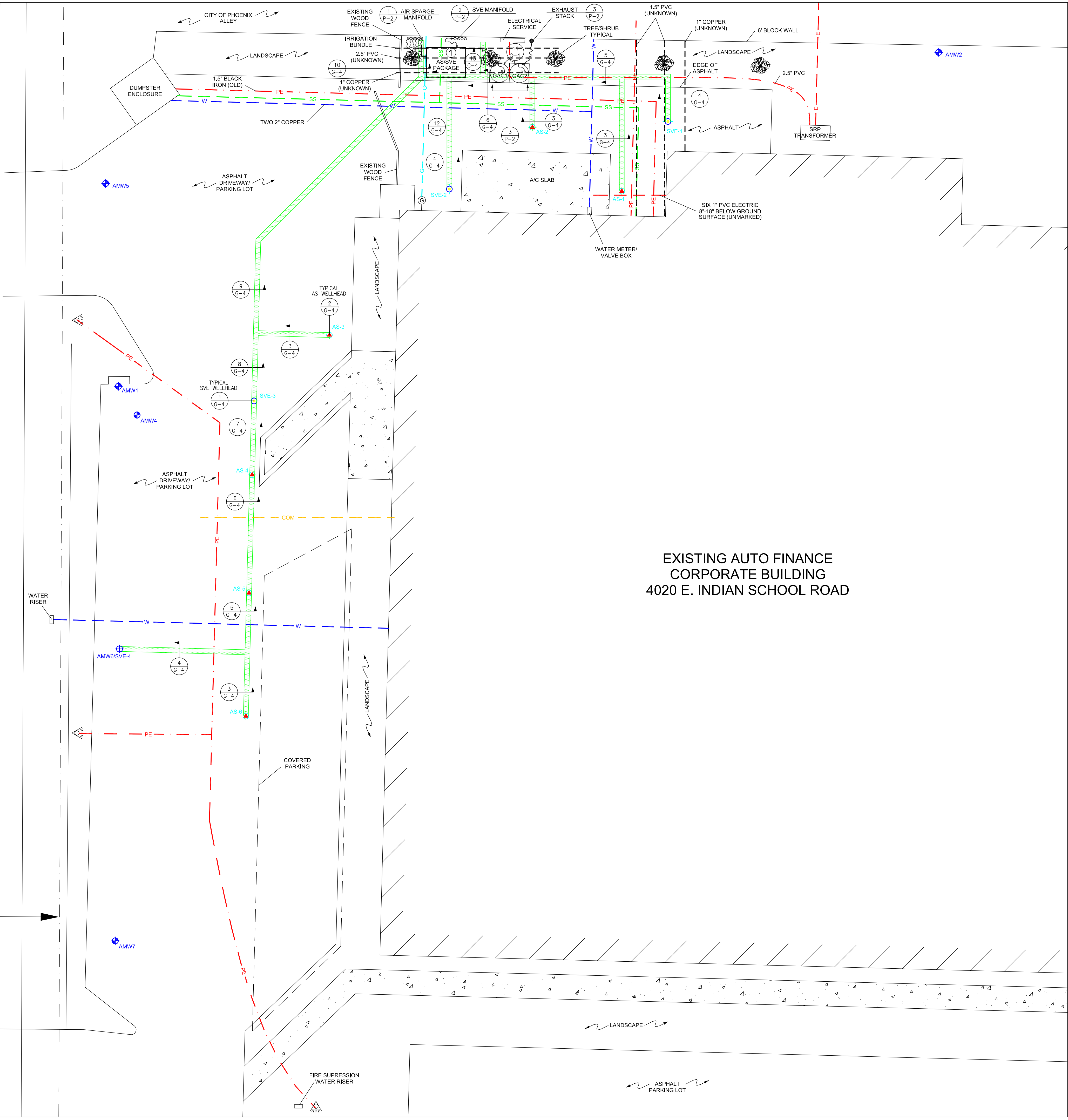
Arizona Department of  
Environmental Quality  
Remedial Projects Section

1110 West Washington Street  
PHOENIX, ARIZONA 85007-2935

TITLE:		
SPECIFICATIONS		
FORMER ALLEN'S CLEANERS 4020 EAST INDIAN SCHOOL ROAD PHOENIX, ARIZONA 85018		
DESIGNED BY: JWR/MSL	DRAWN BY: BDF	CHECKED BY: JWR
DATE: 01/10/05	CAD FILE: See Footer	
PROJECT NO.: 180T.20412.02	DRAWING SCALE: AS SHOWN	
FIGURE NO.:	G-2	



40th STREET

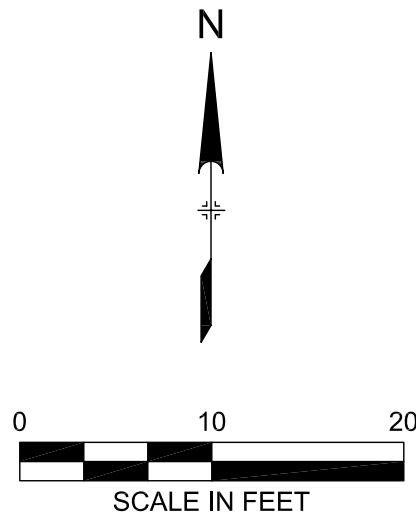


**LEGEND:**

- AMW-1 EXISTING GROUNDWATER MONITORING WELL
- AMW-6/SVE-4 EXISTING GROUNDWATER MONITORING WELL/ SOIL VAPOR EXTRACTION WELL
- AS-1 EXISTING AIR SPARGE WELL
- SVE-1 EXISTING SOIL VAPOR EXTRACTION WELL
- G NATURAL GAS LINE
- E SRP UNDERGROUND ELECTRIC LINE
- PE PRIVATE UNDERGROUND ELECTRIC LINE
- SS SANITARY SEWER LINE
- W UNDERGROUND WATER LINE
- COM COMMUNICATIONS LINE
- RIGHT-OF-WAY LINE
- AS/SVE PIPING TRENCH
- OVERHEAD PARKING LIGHT
- GAC2 GRANULAR ACTIVATED CARBON VESSEL

**NOTES:**

1 AS/SVE PACKAGE CONSISTS OF:  
AS COMPRESSOR PACKAGE  
7.5HP, 460V, 3 PHASE COMPRESSOR MOTOR  
0.25HP, 460V, 3 PHASE COOLING FAN MOTOR  
SVE BLOWER PACKAGE  
5.0HP, 460V, 3 PHASE BLOWER MOTOR  
0.25HP, 460V, 3 PHASE COOLING FAN MOTOR  
(SEE VENDOR SPECIFICATIONS ON P&ID)



AS BUILT

SIGNATURE	DATE
REVIEW ENGINEER: Jeff Rackow	07/01/04
PROJECT ENGINEER: Melissa Lawrence	06/15/04
PROJECT MANAGER: Duncan Aepli	
CLIENT: ADEQ	

PREPARED BY:



**SECOR**  
1403 WEST 10th PLACE, SUITE B-107  
TEMPE, ARIZONA

PREPARED FOR:

Arizona Department of  
Environmental Quality  
Remedial Projects Section

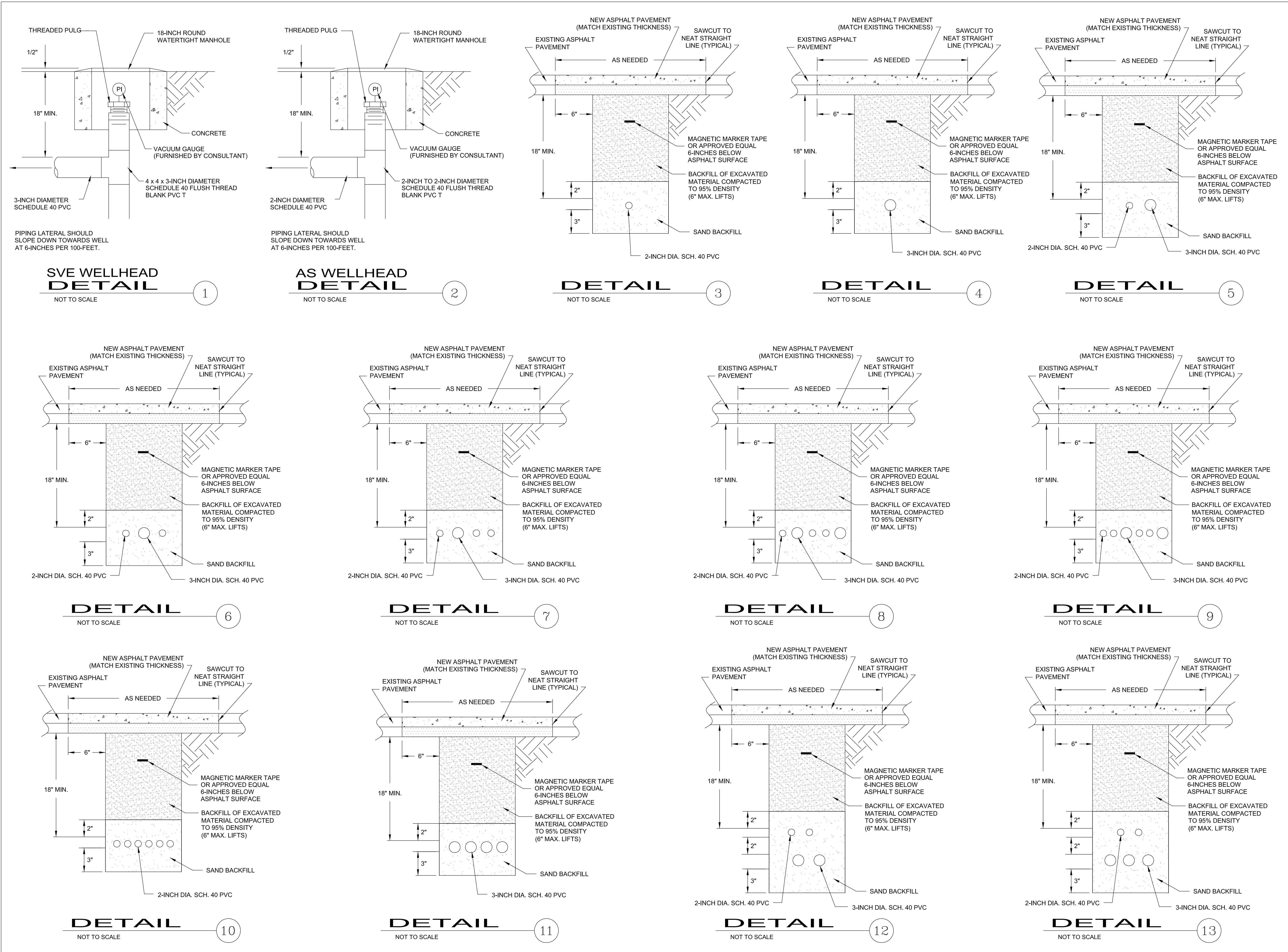
1110 West Washington Street  
Phoenix, Arizona 85007-2935

**TITLE:**

**SITE LAYOUT WITH  
TRENCHING PLAN**  
FORMER ALLEN'S CLEANERS  
4020 EAST INDIAN SCHOOL ROAD  
PHOENIX, ARIZONA 85018

DESIGNED BY: JWR/MSL	DRAWN BY: BDF/JDD	CHECKED BY: JWR
DATE: 01/10/05	CAD FILE:	See Footer
PROJECT NO.: 180T.20412.02	DRAWING SCALE: AS SHOWN	
FIGURE NO.:		

G-3



AS BUILT

SIGNATURE		DATE
REVIEW ENGINEER:	Jeff Rackow	07/01/04
PROJECT ENGINEER:	Melissa Lawrence	06/15/04
PROJECT MANAGER:	Duncan Aepli	
CLIENT:	ADEQ	
PREPARED BY:		
<div><p>1403 WEST 10th PLACE, SUITE B-107 TEMPE, ARIZONA 85281</p></div>		
PREPARED FOR:		
Arizona Department of Environmental Quality Remedial Projects Section		
1110 West Washington Street PHOENIX, ARIZONA 85007-2935		
TITLE:		
CONSTRUCTION DETAILS		
FORMER ALLEN'S CLEANERS 4020 EAST INDIAN SCHOOL ROAD PHOENIX, ARIZONA 85018		
DESIGNED BY: JWR/MSL	DRAWN BY: BDF/JDD	CHECKED BY: JWR
DATE: 01/10/05	CAD FILE: See Footer	
PROJECT NO.: 180T.20412.02	DRAWING SCALE: AS SHOWN	
FIGURE NO.:		

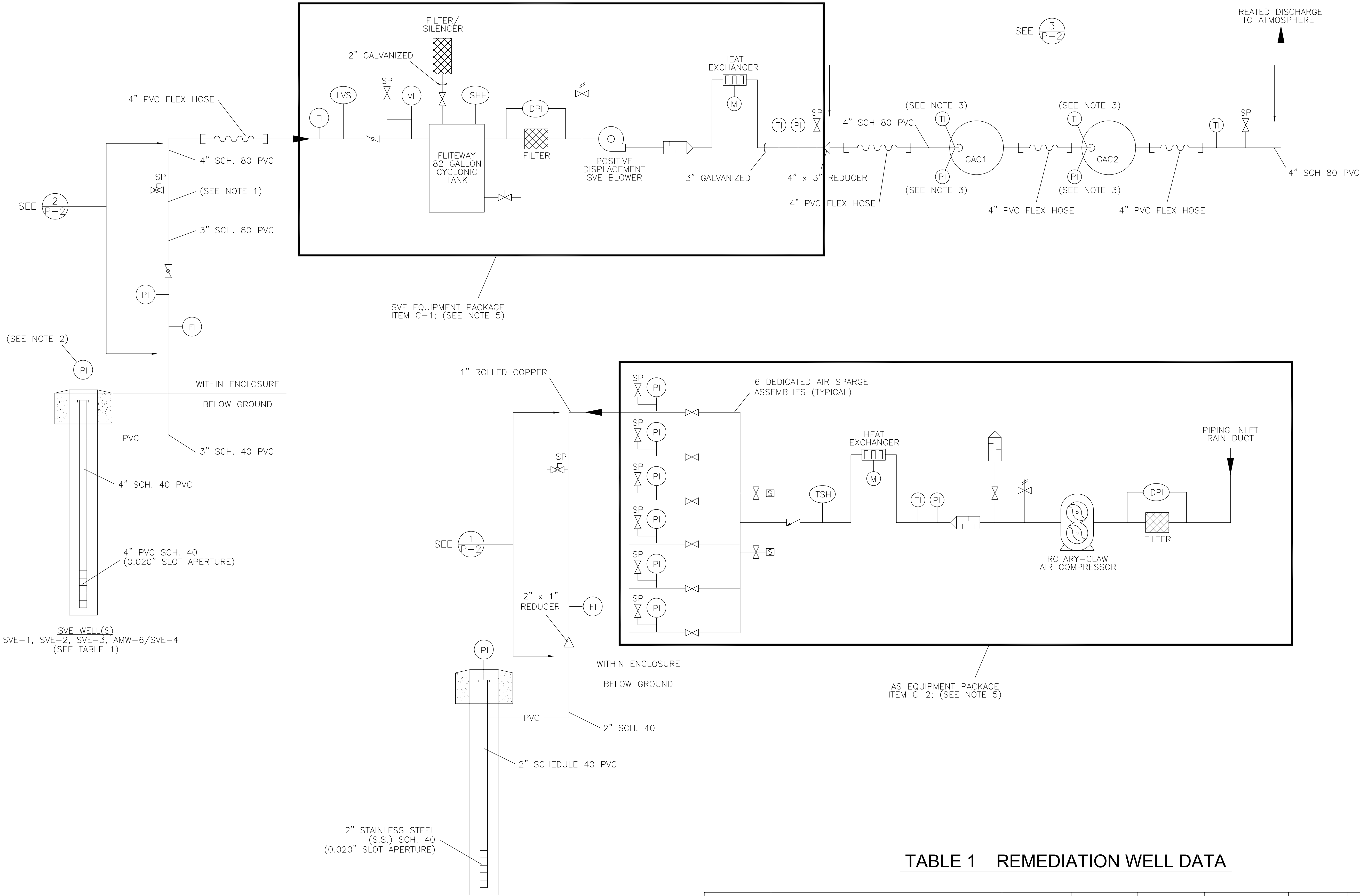
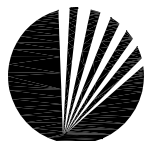
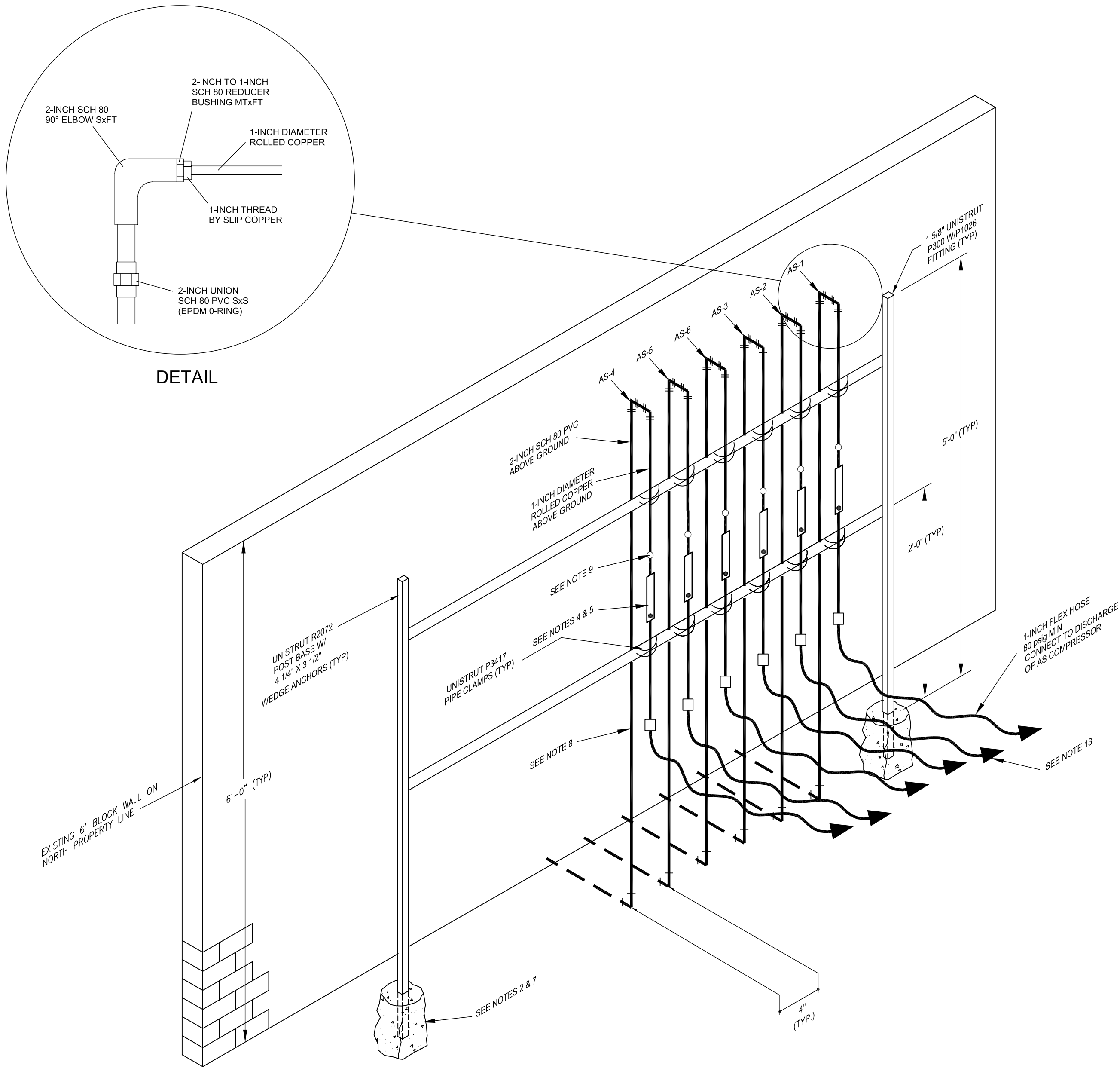


TABLE 1 REMEDIATION WELL DATA

WELL NUMBER	WELL TYPE	CASING MATERIAL	NOMINAL DIAMETER (INCHES)	TOTAL DEPTH (FEET)	SCREENED INTERVAL (FEET)	SCREEN SLOT SIZE (INCHES)	SCREEN MATERIAL
SVE-1	SOIL VAPOR EXTRACTION (SVE) WELL	PVC. SCH. 40	4"	35	10-35	.02	PVC. SCH. 40
SVE-2	SVE WELL	PVC. SCH. 40	4"	35	10-35	.02	PVC. SCH. 40
SVE-3	SVE WELL	PVC. SCH. 40	4"	35	15-35	.02	PVC. SCH. 40
AMW-6/SVE-4	COMBINATION GW MONITORING/SVE WELL	PVC. SCH. 40	4"	50	30-50	.02	PVC. SCH. 40
AS-1	AIR SPARGE (AS) WELL	PVC. SCH. 40	2"	58	53-58	.02	S.S. SCH. 40
AS-2	AS WELL	PVC. SCH. 40	2"	58	53-58	.02	S.S. SCH. 40
AS-3	AS WELL	PVC. SCH. 40	2"	58	53-58	.02	S.S. SCH. 40
AS-4	AS WELL	PVC. SCH. 40	2"	58	53-58	.02	S.S. SCH. 40
AS-5	AS WELL	PVC. SCH. 40	2"	58	53-58	.02	S.S. SCH. 40
AS-6	AS WELL	PVC. SCH. 40	2"	58	53-58	.02	S.S. SCH. 40

SIGNATURE		DATE
REVIEW ENGINEER:	Jeff Rackow	07/01/04
PROJECT ENGINEER:	Melissa Lawrence	06/15/04
PROJECT MANAGER:	Duncan Aepli	
CLIENT:	ADEQ	
PREPARED BY:		
 <b>SECOR</b> 1403 WEST 10th PLACE, SUITE B-107 TEMPE, ARIZONA 85281		
PREPARED FOR:		
Arizona Department of Environmental Quality Remedial Projects Section		
1110 West Washington Street Phoenix, Arizona 85007-2935		
TITLE:		
<b>PROCESS &amp; INSTRUMENTATION DIAGRAM</b>		
FORMER ALLEN'S CLEANERS 4020 EAST INDIAN SCHOOL ROAD PHOENIX, ARIZONA 85018		
DESIGNED BY: JWR/MSL	DRAWN BY: BDF	CHECKED BY: JWR
DATE: 01/10/05	CAD FILE: See Footer	
PROJECT NO.: 180T.20412.02	DRAWING SCALE: AS SHOWN	
FIGURE NO.: <b>P-1</b>		

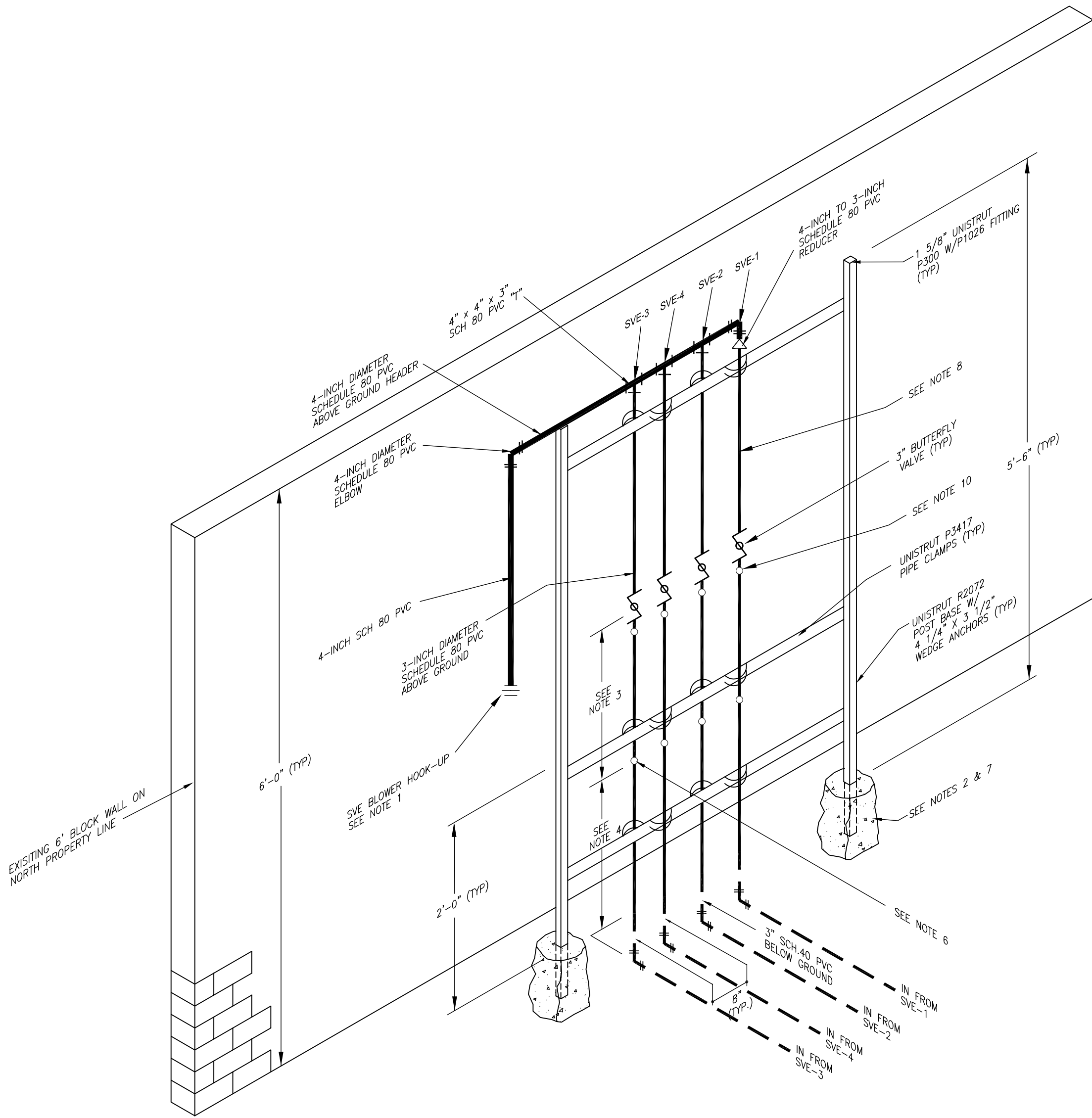




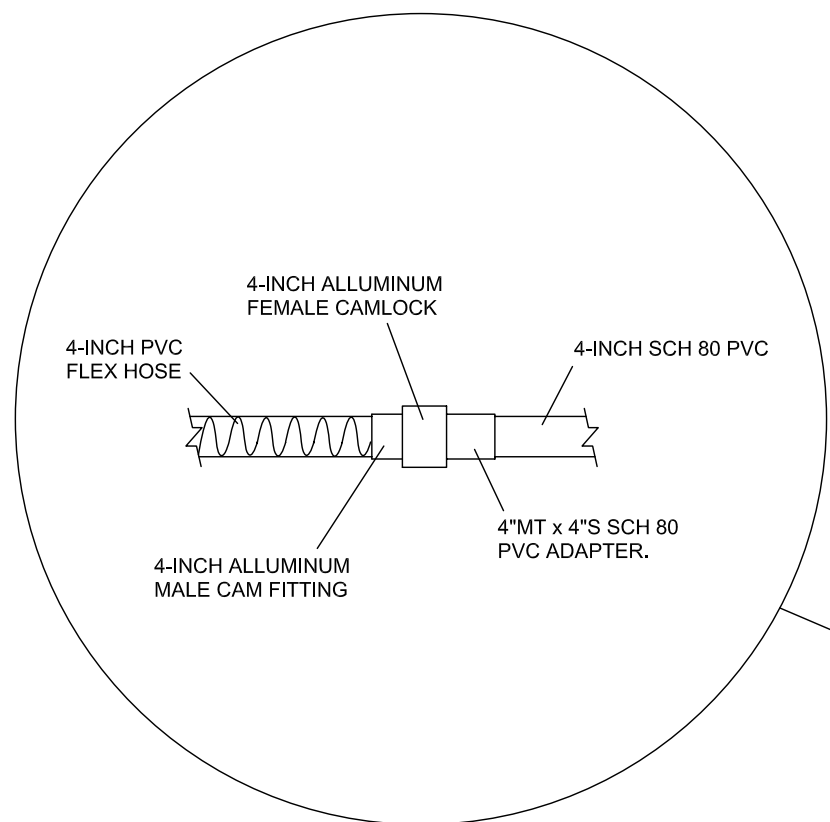
1 AIR SPARGE PIPING ISOMETRIC  
SCALE: NOT TO SCALE

NOTES:

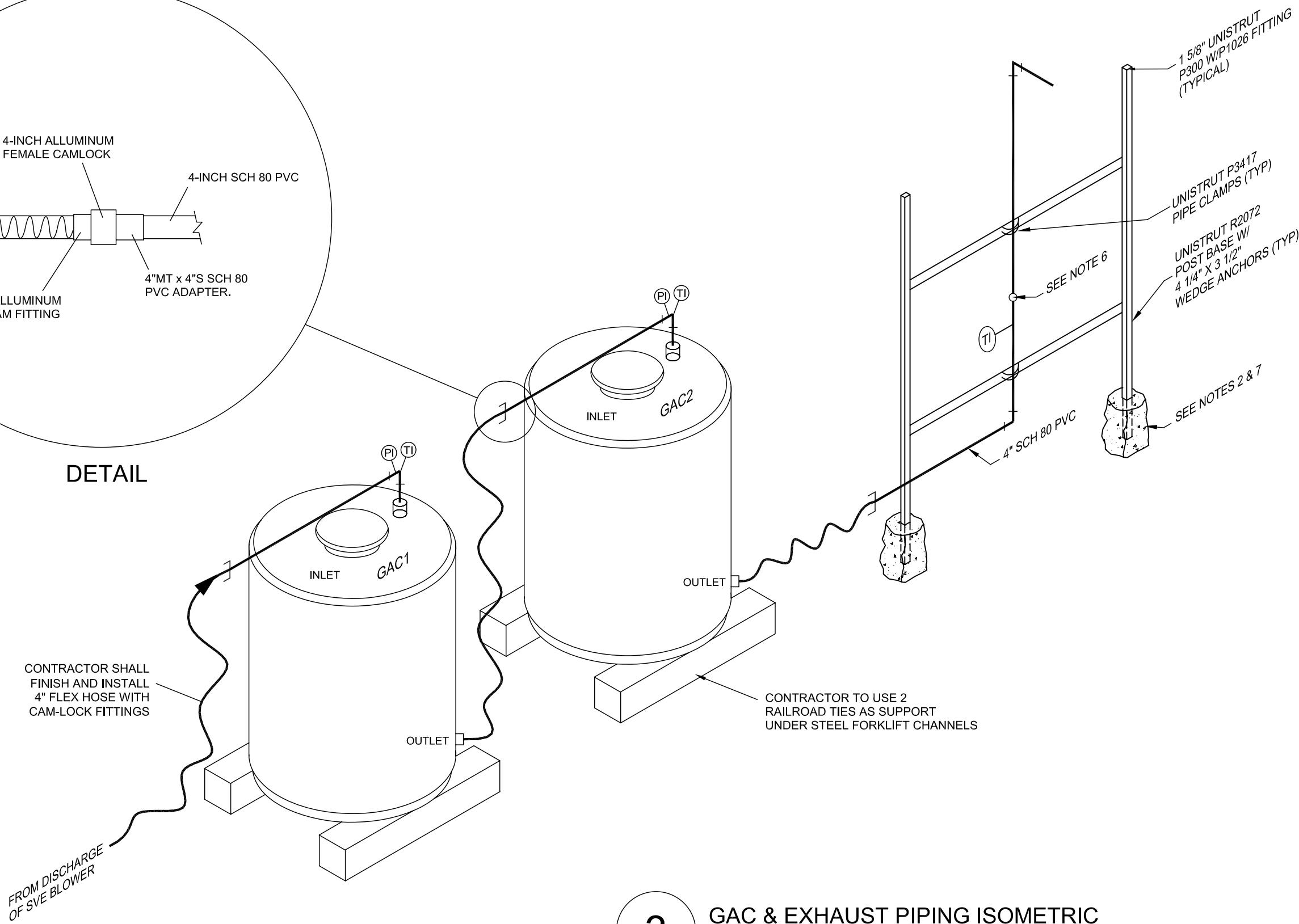
- CONTRACTOR TO ROUTE 4-INCH DIAMETER FLEX HOSE AS SPECIFIED FROM UNION TO SVE BLOWER INLET CONNECTION AT C-1.
- UNISTRUT PIPE SUPPORT WITH MIN. 6" DIA x 12" DEEP CONCRETE FOOTING (TYP).
- MINIMUM DISTANCE BETWEEN VALVE AND FLOW INSTRUMENTATION IS TEN PIPE DIAMETERS (TYP).
- MINIMUM DISTANCE BETWEEN FLOW INSTRUMENTATION AND ELBOW IS TEN PIPE DIAMETERS (TYP).
- CONSULTANT WILL PROVIDE FLOW METER (ROTAMETER); CONTRACTOR TO INSTALL (TYP).
- CONTRACTOR TO INSTALL 1/2-INCH BRASS BALL VALVE TAPPED INTO RISER (TYP).
- UNISTRUT PIPE SUPPORT TO BE MOUNTED 12" FROM THE EXISTING BLOCK WALL FENCE LINE (TYP).
- CONTRACTOR TO PLUMB AND LEVEL MANIFOLD PIPING.
- CONTRACTOR TO INSTALL 1"S x 1"S x 1/4" FMT COPPER TEE FOR CONECTION OF BACK-MOUNT 1/4" MALE PIPE THREAD PRESSURE GAUGE.
- CONTRACTOR TO DRILL, TAP (1/4-INCH PIPE THREAD), AND INSTALL 1/4-INCH MALE THREADED PLUG FOR MONITOR PORT.
- CONTRACTOR SHALL LABEL RISER WITH CORRESPONDING WELL IDENTIFICATION (TYP).
- CONSULTANT MUST BE PRESENT DURING THE INSTALLATION OF ITEMS IN NOTES 5, 6, AND 9.
- CONTRACTOR TO ROUTE 1-INCH DIAMETER FLEX HOSE AS SPECIFIED FROM THE INLET OF AS MANIFOLD TO THE DISCHARGE OF AS COMPRESSOR ON "TURNKEY" AS/SVE PACKAGE.



2 SOIL VAPOR EXTRACTION PIPING ISOMETRIC  
SCALE: NOT TO SCALE



DETAIL



3 GAC & EXHAUST PIPING ISOMETRIC  
SCALE: NOT TO SCALE

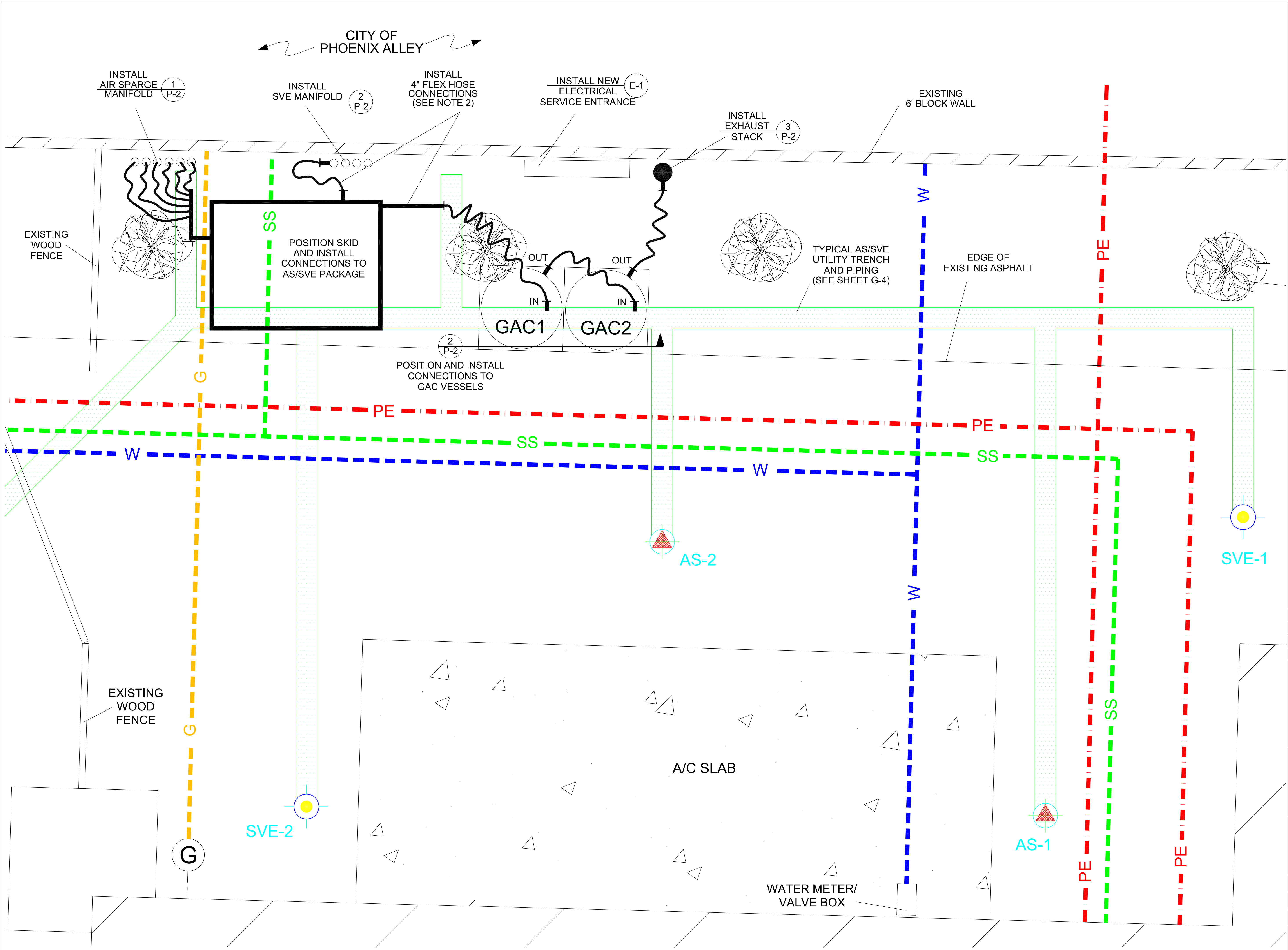
AS BUILT

SIGNATURE	DATE
REVIEW ENGINEER: Jeff Rackow	07/01/04
PROJECT ENGINEER: Melissa Lawrence	06/15/04
PROJECT MANAGER: Duncan Aepli	
CLIENT: ADEQ	



PREPARED FOR:  
Arizona Department of  
Environmental Quality  
Remedial Projects Section  
  
1110 West Washington Street  
PHOENIX, ARIZONA 85007-2935

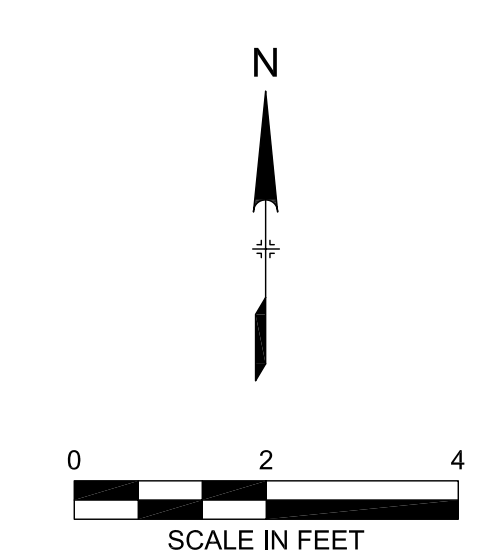
TITLE: PIPING ISOMETRIC FORMER ALLEN'S CLEANERS 4020 EAST INDIAN SCHOOL ROAD PHOENIX, ARIZONA 85018		
DESIGNED BY: JWR/MSL	DRAWN BY: BDF/JDD	CHECKED BY: JWR
DATE: 01/10/05	CAD FILE: See Footer	
PROJECT NO.: 180T.20412.02	DRAWING SCALE: AS SHOWN	
FIGURE NO.:		



**LEGEND:**

- AMW-1: EXISTING GROUNDWATER MONITORING WELL
- AS-1: EXISTING AIR SPARGE WELL
- SVE-1: EXISTING SOIL VAPOR EXTRACTION WELL
- G: EXISTING NATURAL GAS LINE
- E: SRP UNDERGROUND ELECTRIC LINE
- PE: PRIVATE UNDERGROUND ELECTRIC LINE
- SS: SANITARY SEWER LINE
- W: UNDERGROUND WATER LINE
- AS/SVE PIPING TRENCH
- OVERHEAD PARKING LIGHT
- GAC2: GRANULAR ACTIVATED CARBON VESSEL

NOTES:  
① SKID MOUNTED AS/SVE PACKAGE SHALL BE FURNISHED BY CONSULTANT.  
② CONTRACTOR SHALL PURCHASE AND INSTALL 4\"/>



**AS BUILT**

SIGNATURE		DATE
REVIEW ENGINEER:	Jeff Rackow	07/01/04
PROJECT ENGINEER:	Melissa Lawrence	06/15/04
PROJECT MANAGER:	Duncan Aepli	
CLIENT:	ADEQ	
PREPARED BY:		
 <b>SECOR</b> 1403 WEST 10th PLACE, SUITE B-107 TEMPE, ARIZONA		
PREPARED FOR:		
Arizona Department of Environmental Quality Remedial Projects Section		
1110 West Washington Street Phoenix, Arizona 85007-2935		
TITLE:		
<b>EQUIPMENT LAYOUT</b> FORMER ALLEN'S CLEANERS 4020 EAST INDIAN SCHOOL ROAD PHOENIX, ARIZONA 85018		
DESIGNED BY: JWR/MSL	DRAWN BY: BDF/JDD	CHECKED BY: JWR
DATE: 01/10/05	CAD FILE: See Footer	
PROJECT NO.: 180T.20414.02	DRAWING SCALE: AS SHOWN	
FIGURE NO.:	<b>P-3</b>	